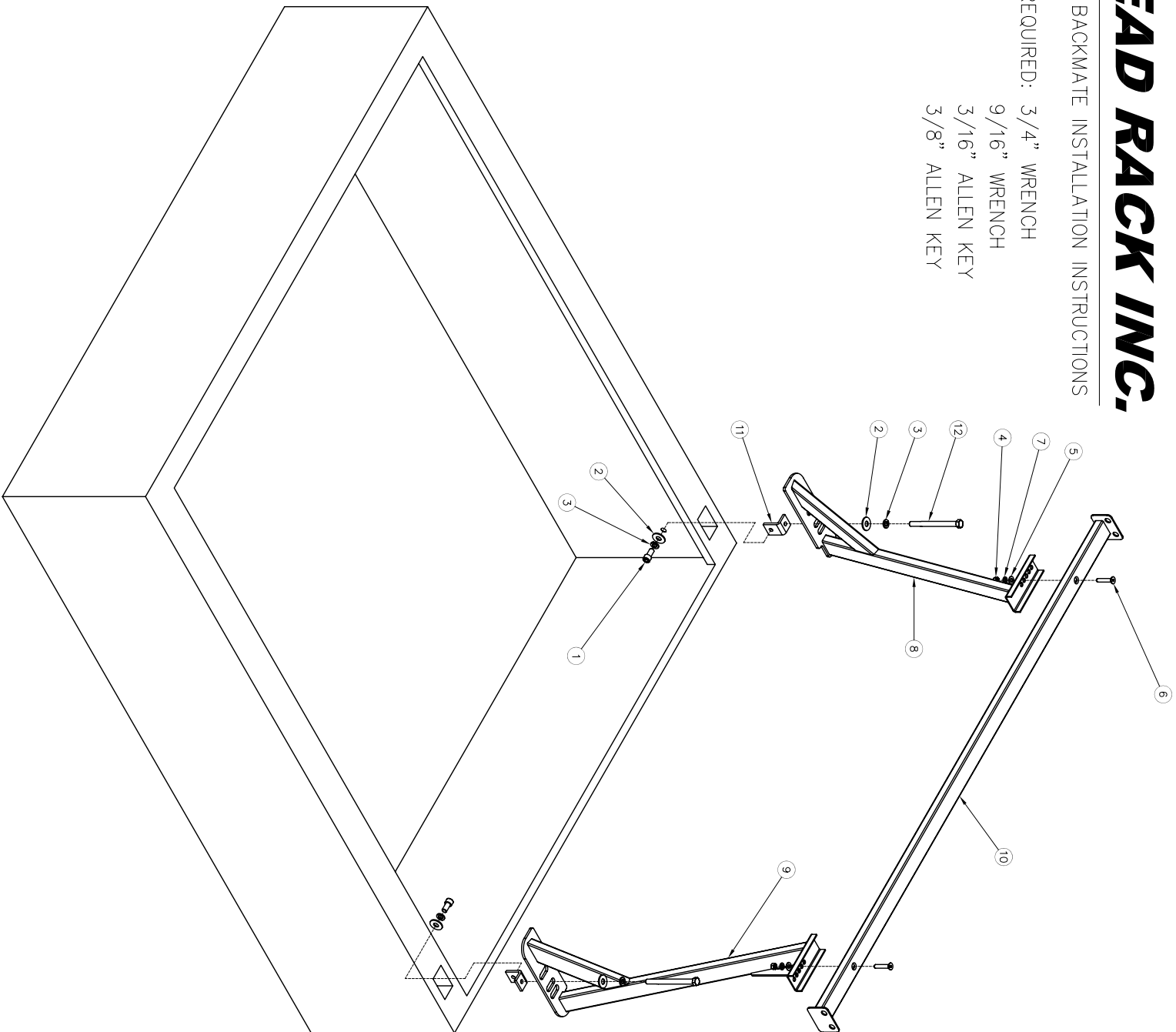


# HEAD RACK INC.

## BM300T BACKMATE INSTALLATION INSTRUCTIONS

TOOLS REQUIRED: 3/4" WRENCH  
 9/16" WRENCH  
 3/16" ALLEN KEY  
 3/8" ALLEN KEY



Parts List	
ITEM QTY	DESCRIPTION
1 2	1/2" Socket Head Bolt x 1" Long
2 4	1/2" Flat Washer x 1-3/8" OD
3 4	1/2" Lock Washer
4 2	3/8" Hex Nut
5 2	3/8" Flat Washer
6 2	3/8" Flat Head Cap Screw x 2" Long
7 2	3/8" Lock Washer
8 1	UPRIGHT WELDMENT
9 1	UPRIGHT WELDMENT
10 1	CROSSBAR WELDMENT
11 2	STAKE POCKET CLIP
12 2	1/2" Hex Bolt x 6" Long

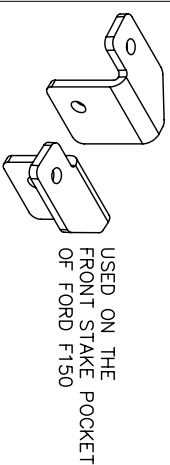
**STEP 1**  
 INSTALL STAKE POCKET CLIPS. TEMPORARILY FASTEN THE LONG BOLT TO THE CLIP TO ACT AS A HANDLE AS YOU LOWER THE CLIP INTO THE STAKE POCKET.

**STEP 2**  
 LOOSELY MOUNT THE UPRIGHTS OVER THE STAKE POCKET. CHOOSE WHICHEVER MOUNTING SLOT SUITS YOUR APPLICATION.

**STEP 3**  
 MOUNT THE CROSS BAR ONTOP OF THE UPRIGHTS. ENSURE THAT THE CROSS BAR SITS FLAT IN THE U CHANNEL. SELECT APPROPRIATE HOLE AND FASTEN AS SHOWN.

**STEP 4**  
 TIGHTEN THE CLIP TO THE STAKE POCKET FIRST, FOLLOWED BY THE REMAINING FASTENERS. THIS PREVENTS DISTORTION OF THE STAKE POCKET HOLE.

**NOTE:**  
 THIS PACKAGE CONTAINS A SET OF EXTRA STAKE POCKET CLIPS AND WASHERS SPECIFICALLY DESIGNED FOR THE 2004 AND UP FORD F150. YOU MAY DISCARD THESE EXTRA PARTS IF YOU ARE INSTALLING ON ANY OTHER TRUCK.



USED ON THE FRONT STAKE POCKET OF FORD F150



USED ON THE REAR STAKE POCKET OF FORD F150